[1.9 COMMUNICATION] (COM-)

Code	Name/Description	Adjustment range	Factory setting
Πd2-	■ **[MODBUS HMI]** Communication with the graphic display terminal		
tbr2	❏ **[HMI baud rate]** 9.6 or 19.2 kbps via the integrated display terminal. 9,600 or 19,200 bauds via the graphic display terminal. The graphic display terminal only operates if [HMI baud rate] (tbr2) = 19,200 bauds (19.2 kbps). In order for any change in the assignment of [HMI baud rate] (tbr2) to be taken into account you must: - Provide confirmation in a confirmation window if using the graphic display terminal - Press the ENT key for 2 s if using the integrated display terminal		19.2 kbps
tFO2	❏ **[HMI format]** Read-only parameter, cannot be modified.		8E1
Πd1-	■ **[MODBUS NETWORK]**		
Add	❏ **[Modbus Address]** OFF to 247		OFF
AΠOA	❏ **[Modbus add Prg C.]** Modbus address of the Controller Inside card OFF at 247 The parameter can be accessed if the Controller Inside card has been inserted and depending on its configuration (please consult the specific documentation).		OFF
AΠOC	❏ **[Modbus add Com.C.]** Modbus address of the communication card OFF to 247 The parameter can be accessed if a communication card has been inserted and depending on its configuration (please consult the specific documentation).		OFF
tbr	❏ **[Modbus baud rate]** 4.8 − 9.6 − 19.2 − 38.4 kbps on the integrated display terminal. 4,800, 9,600, 19,200 or 38,400 bauds on the graphic display terminal.		19.2 kbps
tFO	❏ **[Modbus format]** 8O1 − 8E1 − 8n1, 8n2		8E1
ttO	❏ **[Modbus time out]** 0.1 to 30 s		10.0 s
CnO-	■ **[CANopen]**		
AdCO	❏ **[CANopen address]** OFF to 127		OFF
bdCO	❏ **[CANopen bit rate]** 50 − 125 − 250 − 500 kbps − 1 Mbps		125 kbps
ErCO	❏ **[Error code]** Read-only parameter, cannot be modified.		