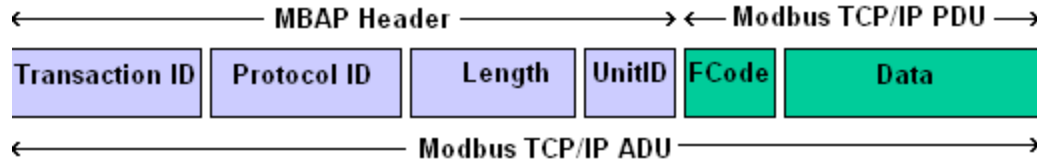
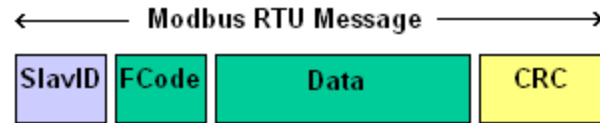
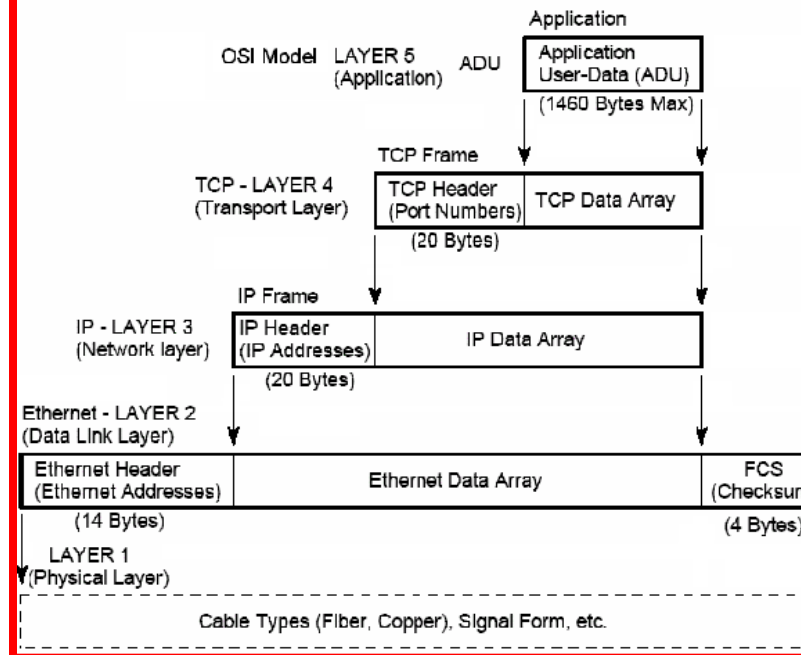


Modbus RTU Packet



Modbus TCP Packet

CONSTRUCTION OF A TCP/IP-ETHERNET DATA PACKET



Modbus RTU
over TCP
Packet

Note:
ADU=Application
Data Unit